

Work Order ID 154055

154055

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Thursday, December 01, 2016 10:06:06 AM

Item ID: D4434-045 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Fwd Outboard Bracket Assembly
 Start Date: 11/24/2016 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 11/30/2016 Req'd Qty: 2.00 ***2*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* Powdercoat Powder Coating	Black Sandtex(Ref:4.3.5.7) per QSI005 4.3 <i>M136370</i> Memo *** MASK NUT PLATE HOLES AS PER DWG *** START TIME: <i>11:25</i> OVEN TEMPERATURE: <i>320°</i> FINISH TIME: <i>11:55</i>	0.00 0.02				<i>2</i>	<i>0</i>	<i>1703-7</i>	<i>333</i>
130 *130* QC Quality Control	QC3- Inspect Part Finish Memo	0.00 0.00				<i>2</i>			<i>DAS</i> <i>38</i> <i>9-89</i> <i>MAR-07-2017</i>
140 *140* Small Fab Small Fab	Install rubber seal as per dwg A/R 3M 1300 ADHESIVE BATCH: <i>136812</i>	0.00 0.06				<i>2</i>	<i>0</i>	<i>17-3-8</i>	<i>DAS</i> <i>19</i> <i>9-89</i>

154055

Thursday, December 01, 2016 10:06:07 AM

N900040100

Setup Start *NS1*

Stop ***NS2***

Start Date: 11/24/2016 **Start Qty:** 2.00 ***2***

Required Date: 11/30/2016 **Req'd Qty:** 2.00 ***2***

Reference:

Run Start *NR1*

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Stop ***NR2***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

**Insp.
Stamp**

150

0.01

MAR 09 2017

160

0.00

24

MAR 10 2017

DAS
26
9-89

0.00

170

0.03

MAR 10 2017



Picklist Print

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Work Order ID: 154055

154055

Parent Item: D4434-045

D4434-045

Parent Item Name: Fwd Outboard Bracket Assembly

Start Date: 11/24/2016

Required Date: 11/30/2016

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP revA 11.10.06 new issue EC verified by:DD IPP RevB
11.12.22 per PA5 EC verified by:JLM IPP RevC 12.01.24 per
REV.A DD verified by:EC IPP RevD 12.03.05 per REV.B
DD verified by:EC IPP REV:E 13.04.01 AS PER D4434 REV.C
DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4434-3 *D4434-3* Bracket		Manufactured	No			100	Each	4.0000	1	2			
									**	155825X1			DAS 19 9-89
										17-3-8			
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					ST613			4					
					153149 X1			4		154013X1			
D4434-5 *D4434-5* Bracket		Manufactured	No			100	Each	1.0000	1	2			
									**	17-3-8			DAS 19 9-89
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					ST613			1		(12)			
					148883			1		155264			
D4441-1 *D4441-1* Rubber Seal		Manufactured	No			100	f	0.0001	0.5	1			
									**	17-3-8			DAS 19 9-89
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					ST422			0.0001		(1)			
					120932			0.0001					
					151347								

Picklist Print

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Work Order ID: 154055

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Parent Item: D4434-045

D4434-045

Parent Item Name: Fwd Outboard Bracket Assembly

Start Date: 11/24/2016

Required Date: 11/30/2016

Start Qty: 2.00

Required Qty: 2.00

MS20426AD4-4

Purchased

No

100

Each

3,602.000

6

12

MS20426AD4-4

17-3-1

DAS
19
9-89

Rivet

Location

Loc Qty

Loc Code

GA

1645

125445

1645

ST312

1957

m132536

1957

12